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### Asymmetric Synthesis of 1,3,6-Trideoxy-3,6-difluoronojirimycin<sup>1</sup>

C.-Kuan Lee<sup>a</sup>; Huixin Jiang<sup>a</sup>

<sup>a</sup> Department of Chemistry, National University of Singapore, Kent Ridge, Singapore

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ASYMMETRIC SYNTHESIS OF 1,3,6-TRIDEOXY-3,6-DIFLUORONOJIRIMYCIN<sup>1</sup>

C.-Kuan Lee\* and Huixin Jiang

Department of Chemistry, National University of Singapore,  
Kent Ridge, Singapore 0511

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ABSTRACT

Reaction of 5-azido-3,5-dideoxy-3-fluoro-1,2-*O*-isopropylidene- $\alpha$ -D-glucofuranose (**1**) with trifluoromethanesulfonic anhydride followed by tris(dimethylamino)sulfonium difluorosilicate gave a 1:2 mixture of 5-azido-3,5,6-trideoxy-3-fluoro-1,2-*O*-isopropylidene- $\alpha$ -D-*xyl*-hex-5-enofuranose (**2**) and 5-azido-3,5,6-trideoxy-3,6-difluoro- $\alpha$ -D-glucofuranose (**3**) in 74% yield. When 5-azido-5-deoxy-1,2-*O*-isopropylidene- $\alpha$ -D-allofuranose (**7**) was similarly treated, it yielded instead, 5-azido-5-deoxy-3-*O*-trifluoromethanesulfonyl-1,2-*O*-isopropylidene- $\alpha$ -D-*ribo*-hex-5-enofuranose (**8**). Further treatment of **8** with TASF gave **2**. The 3-*O*-benzoate **4** also did not yield the expected product, but instead, gave 5-azido-6-*O*-benzoyl-3,5-dideoxy-3-fluoro-1,2-*O*-isopropylidene- $\alpha$ -D-glucofuranose (**5**). Deacetalation and hydrogenation of **3** gave 1,3,6-trideoxy-3,6-difluoronojirimycin [(2*S*,3*R*,4*R*,5*S*)-4-fluoro-3,5-dihydroxy-2-fluoromethylpiperidine] (**10**).

INTRODUCTION

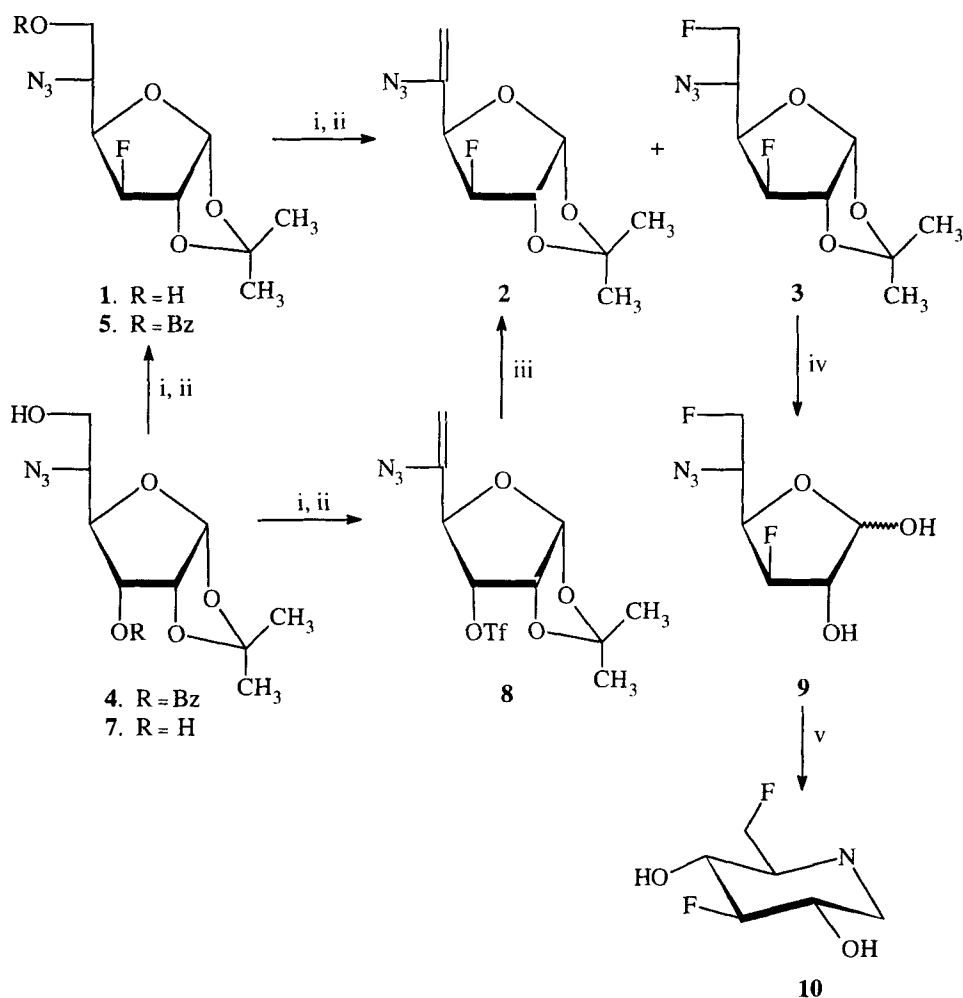
Several naturally occurring monocyclic<sup>2</sup> and bicyclic<sup>3</sup> polyhydroxylated alkaloids are known to be powerful inhibitors of glycosidases and enzymes responsible for glycoprotein processing, and some have shown anti-HIV activity.<sup>2,4</sup> Synthetic analogues of some of these have shown similar potent activities. Considerable attention has been focused on derivatives of 1-deoxynojirimycin, which were shown to interfere with HIV-induced syncytium formation and viral infectivity.<sup>5</sup> Fluorinated carbohydrates have been

utilized widely in biochemical investigations of sugars.<sup>6,7</sup> Fluorinated analogues of 1-deoxynojirimycin could be important because, like fluorosugars, they could show potential or enhanced inhibitory activity and, in addition, might provide useful information about the site domains of endoglycosidases.<sup>8</sup> Recently, synthesis of 1,2,5-trideoxy-2-fluoro-1,5-imino-L-ribitol,<sup>9</sup> 1,6-dideoxy-6-fluoro-<sup>9,10</sup> and 1,3-dideoxy-3-fluoro-nojirimycin,<sup>11</sup> 6-deoxy-6-fluoro-<sup>12</sup> and 1,7-dideoxy-7-fluorocastanospermine<sup>13</sup> were reported. We now report a facile asymmetric synthesis of 1,3,6-trideoxy-3,6-difluoronojirimycin [(2*S*,3*R*,4*R*,5*S*)-4-fluoro-3,5-dihydroxy-2-fluoromethylpiperidine] (**10**).

## RESULTS AND DISCUSSION

A convenient synthesis of 1,3,6-trideoxy-3,6-difluoronojirimycin (**10**) was achieved from 5-azido-3,5-dideoxy-3-fluoro-1,2-*O*-isopropylidene- $\alpha$ -D-glucofuranose<sup>14</sup> (**1**) (Scheme 1). When **1** was reacted with trifluoromethanesulfonic anhydride, and then treated with tris(dimethylamino)sulfonium difluororsilicate<sup>15</sup> (TASF) in dichloromethane at -12 °C, a 1:2 mixture of 5-azido-3,5,6-trideoxy-3-fluoro-1,2-*O*-isopropylidene- $\alpha$ -D-xylo-hex-5-enofuranose (**2**) and 5-azido-3,5,6-trideoxy-3,6-difluoro-1,2-*O*-isopropylidene- $\alpha$ -D-glucofuranose (**3**) was obtained in 74% yield. When the reaction was carried out at higher temperatures or when acetonitrile was used as solvent, **2** was formed as the major product. Thus, in dichloromethane at -3 °C, the reaction gave a 8:1 mixture of **2** and **3** while in acetonitrile the ratio was 9:2. The structures of **2** and **3** were consistent with their <sup>1</sup>H, <sup>13</sup>C and <sup>19</sup>F NMR and mass spectra. The presence of a double bond at C-5,6 in **2** was indicated by the absence of an H-5 signal and large downfield shifts of the C-5,6 signals (Table 2). The presence of a fluorine substituent at C-6 in **3** was evident from the large deshielding of H-6a,6b (ca. 1.1 ppm). The *J* values (*J*<sub>6a,F</sub> 46.6, *J*<sub>6b,F</sub> 47.1) confirmed the location of the fluorine substituent.

Fluorination appears to occur less readily at C-6 than at C-3. Thus, the reaction of the triflate of 5-azido-3-*O*-benzoyl-5-deoxy-1,2-*O*-isopropylidene- $\alpha$ -D-allofuranose<sup>16</sup> (**4**) with TASF did not yield the expected 6-fluoride, but gave instead, 5-azido-6-*O*-benzoyl-3,5-dideoxy-3-fluoro-1,2-*O*-isopropylidene- $\alpha$ -D-glucofuranose (**5**), presumably by neighbouring group participation of the C-3 benzoyloxy substituent to give the  $\alpha$ -triflic acetal (**6a**) and/or the benzoxonium ion (**6b**) prior to fluorination<sup>17</sup> (Scheme 1). Treatment of the triflate of 5-azido-5-deoxy-1,2-*O*-isopropylidene- $\alpha$ -D-allofuranose (**7**) with TASF also did not yield the expected difluoro derivative **2**. The initial product formed was 5-azido-5,6-dideoxy-3-*O*-trifluoromethanesulfonyl-1,2-*O*-isopropylidene- $\alpha$ -D-ribo-hex-5-enofuranose (**8**) (86%). Further treatment of **8** then gave the corresponding



**Scheme 1.** Reagents and conditions: i.  $\text{Tf}_2\text{O}$ , pyridine,  $\text{CH}_2\text{Cl}_2$ ,  $-18^\circ\text{C}$ ; ii. TASF,  $\text{CH}_2\text{Cl}_2$ ,  $-12^\circ\text{C}$ , 1.25 h; iii. TBAF,  $\text{CH}_3\text{CN}$ , room temp., 4 h; iv. Amberlite IR 120 ( $\text{H}^+$ ) resin,  $40^\circ\text{C}$ ; v.  $\text{H}_2$ , 20%  $\text{Pd}(\text{OH})_2/\text{C}$ , 6 h, room temp.

3-deoxyfluoro-5-enofuranose derivative **2** in 79% yield. The large  $J_{2,3}$  and  $J_{3,4}$  values (4.8 and 8.3 Hz) for **8** were consistent with the *ribo* configuration.<sup>14,18</sup>

Deacetalation of **3** [Amberlite IR 120 ( $\text{H}^+$ ) resin] (**9**), followed by catalytic hydrogenation over 20% palladium hydroxide-on-carbon in aqueous ethanol gave 1,3,6-trideoxy-3,6-difluorojojirimycin (**10**) in 86% yield. The structure of **10** was confirmed by its  $^1\text{H}$ ,  $^{13}\text{C}$  and  $^{19}\text{F}$  NMR spectra. The presence of a deoxy group at C-1 was reflected by the signals at  $\delta$  3.19 ( $J_{1\text{ax},1\text{eq}}$  12.2,  $J_{1\text{eq},2}$  5.6 Hz, H-1eq) and 2.79 ( $J_{1\text{ax},2}$  11.8 Hz). The large  $J_{2,3}$  and  $J_{3,4}$  (8.6 and 9.4 Hz) clearly indicated the *gluco* configuration. Furthermore, the

TABLE 1. <sup>1</sup>H NMR (300 MHz) data<sup>a</sup> (CDCl<sub>3</sub>)

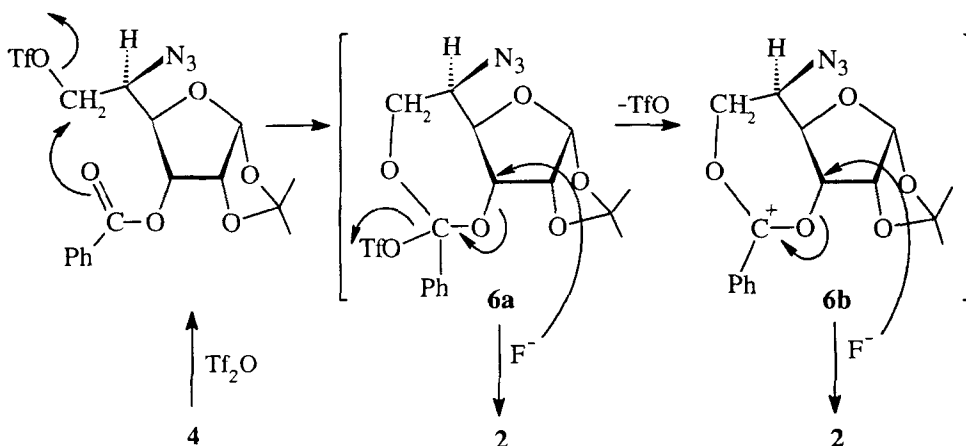
Compound	H-1	H-2	H-3	H-4	H-5	H-6a	H-6b	CMe <sub>2</sub>							
<b>2</b>	6.03(d)	4.71(dd)	4.93(dd)	4.51(dd)		4.94(dd)	5.24(t)	1.34, 1.50(2s)							
<b>3</b>	5.96(d)	4.72(dd)	5.06(dd)	4.08(ddd)	3.8-3.9(m)	4.60(ddd)	4.79(ddd)	1.33, 1.48(2s)							
<b>4</b>	5.84(d)	4.62(dd)	4.61(dd)	4.40(dd)	-----4.1-4.2(m)	-----	3.96(dd)	1.31, 1.50(2s)							
<b>7<sup>b</sup></b>	5.84(d)	4.65(dd)	4.16(td)	4.02(dd)	3.96(dd)	-----3.7-3.9(m)	-----	1.38, 1.58(2s)							
<b>8</b>	5.87(d)	4.74(t)	4.87(dd)	4.54(d)		5.05(d)	5.27(d)								
<b>10</b>	H-1a: 2.43(t) H-1e: 3.06(td)	3.7-3.9(m)	4.21(tt)	3.56(tt)	2.66(dd)	4.53(dd)	4.57(dd)								
Compound	J <sub>1a,1e</sub>	J <sub>1e,2</sub>	J <sub>1,2</sub>	J <sub>2,3</sub>	J <sub>2,F</sub>	J <sub>3,4</sub>	J <sub>3,F</sub>	J <sub>4,5</sub>	J <sub>4,F</sub>	J <sub>5,6a</sub>	J <sub>5,6b</sub>	J <sub>5,F</sub>	J <sub>6a,6b</sub>	J <sub>6a,F</sub>	J <sub>6b,F</sub>
<b>2</b>		3.7	0	9.8	2.3	49.7	28.8			1.9	1.1	1.7			
<b>3</b>		3.7	0	10.5	2.1	49.9	10.0	27.4	6.5	2.4	9.9	47.1	46.6		
<b>4</b>		3.8	4.5	11.8	8.6	3.1	8.6			3.9	8.6				
<b>7<sup>b</sup></b>		3.7	5.0	8.5	8.3										
<b>8</b>		3.7	4.8	8.3											
<b>10</b>	12.0	12.0	5.6	8.6	9.4	53.5	9.7	13.2	4.2	27.6	10.2	47.1	47.1		

a. Chemical shifts in ppm, J in Hz. b. D<sub>2</sub>O exchange

TABLE 2.  $^{13}\text{C}$  NMR chemical shifts<sup>a</sup> ( $\text{CDCl}_3$ )

Compound	C-1	C-2	C-3	C-4	C-5	C-6	CMe <sub>2</sub>	CMe <sub>2</sub>	C=O	CF
<b>2</b>	103.8(s)	81.3(d)	92.2(d)	78.0(d)	138.6(s)	99.0(s)	111.6(s)	25.2, 25.7(2s)		
<b>3</b>	104.2(s)	81.1(d)	92.7(d)	78.0(d)	57.8(dd)	82.5(d)	112.80(s)	25.2, 25.7(2s)		
<b>4</b>	104.0(s)	79.5(s)	71.7(s)	78.9(s)	61.4(s)	63.9(s)	113.1(s)	26.6(2s)	166.1	
<b>7</b>	103.8(s)	81.1(s)	70.6(s)	79.05(s)	61.8(s)	63.0(s)	113.2(s)	26.4, 26.6(2s)		
<b>8</b>	103.1/ 103.2(s)	76.0(s)	81.8(s)	76.0(s)	139.7(s)	103.2/ 103.1(s)	113.6(s)	25.5, 25.6(2s)		117.4
<b>10<sup>b</sup></b>	50.3(d)	71.4(d)	101.1(d)	70.8(d)	61.3(d)	85.0(d)				
Compound	J <sub>1,F</sub>	J <sub>2,F</sub>	J <sub>3,F</sub>	J <sub>4,F-3</sub>	J <sub>4,F-6</sub>	J <sub>5,F-3</sub>	J <sub>5,F-6</sub>	J <sub>6,F-6</sub>		
<b>2</b>		32.2	187.8	19.7	0					
<b>3</b>		32.4	185.5	19.7	0	7.2	18.4	173.3		
<b>10<sup>b</sup></b>	7.4	180.0	12.6	16.9	5.8	7.1	18.0	165.9		

a. Chemical shifts in ppm,  $J$  in Hz, downfield from Me<sub>4</sub>Si. At 500 MHz. b. In D<sub>2</sub>O.



Scheme 2

$^{19}\text{F}$ - $^1\text{H}$  couplings were similar to those of 3-deoxy-3-fluoro-D-*gluco* compounds<sup>19</sup> and the  $^4J_{\text{F-3,H-1eq}}$  value of 6.4 Hz is consistent with known values<sup>7</sup> for similar compounds and with values reported for 1,3-dideoxy-3-fluoronojirimycin.<sup>10</sup>

## EXPERIMENTAL

Optical rotations were determined at 22–25 °C in a 1-dm tube using a Perkin-Elmer 141 Polarimeter.  $^1\text{H}$ ,  $^{13}\text{C}$  and  $^{19}\text{F}$  NMR spectra were recorded with a Bruker ACS 300 (300 MHz) or AMX-500 (500 MHz) spectrometer for solutions in  $\text{CDCl}_3$ , unless otherwise stated, with  $\text{Me}_4\text{Si}$  (for  $^1\text{H}$  and  $^{13}\text{C}$  NMR) and  $\text{CF}_3\text{CO}_2\text{H}$  (for  $^{19}\text{F}$  NMR) as the internal standards. EI-mass spectra (70 eV) were determined with a Micromass VG 7035 spectrometer. Melting points were determined using a Büchi 512 melting-point apparatus and are uncorrected. Microanalysis were carried out using a Perkin Elmer 2400 Elemental Analyser. Reactions were monitored by TLC on Silica Gel 60 F<sub>254</sub> (Merck) with detection by charring with sulfuric acid. 1-Deoxynojirimycin derivatives were detected with ninhydrin. Flash column chromatography were monitored by TLC on Silica Gel 60 F<sub>254</sub> (Merck) with detection by charring with sulfuric acid. 1-Deoxynojirimycin derivatives were detected with ninhydrin. Flash column chromatography was performed on Kieselgel 60 (Merck 230–400 mesh) at 5–10 psi. Chromatographic solvents were designated as volume-to-volume ratios. Organic solutions were concentrated at 40–45 °C under reduced pressure.

**5-Azido-3,5,6-trideoxy-3-fluoro-1,2-*O*-isopropylidene- $\alpha$ -D-xylo-hex-5-enofuranose (2) and 5-azido-3,5,6-trideoxy-3,6-difluoro-1,2-*O*-isopropylidene- $\alpha$ -D-glucofuranose (3).** A stirred solution of **1** (0.93 g) in dry dichloromethane (110 mL) and pyridine (1.5 mL) was treated with trifluoromethanesulfonic anhydride (1.47 mL) during 10 min at  $-60\text{ }^{\circ}\text{C}$  and allowed to slowly rise to room temperature. After 1.25 h, TLC (ethyl acetate-hexane, 1:2) showed only a faster moving spot. The solution was washed with ice-cold dilute aq hydrochloric acid, saturated aq sodium chloride solution, dried ( $\text{Mg}_2\text{SO}_4$ ), filtered and concentrated at  $30\text{ }^{\circ}\text{C}$ .

Without further purification, the syrupy residue was dissolved in dry dichloromethane (110 mL) and treated with TASF (4.25 g) under  $\text{N}_2$  for 6 h at  $-12\text{ }^{\circ}\text{C}$  when TLC (ethyl acetate-hexane, 2:1) showed two faster moving compounds with very similar mobility. The reaction was washed with cold saturated aq sodium chloride, dried ( $\text{Mg}_2\text{SO}_4$ ) and concentrated. Flash column chromatography (1:10, ethyl acetate-hexane) of the residue, gave, first, 5-azido-3,5,6-trideoxy-3-fluoro-1,2-*O*-isopropylidene- $\alpha$ -D-xylo-hex-5-enofuranose (**2**) (0.21 g, 24.7%),  $[\alpha]_{\text{D}} -47.3^{\circ}$  ( $c$  1.02, chloroform).  $^{19}\text{F}$  NMR:  $\delta_{\text{F}} -129.1$  (F-3). EI-MS: 214 (5,  $[\text{M} - 15]^+$ ), 209 (39), 167 (25), 149 (57), 105 (47), 91 (41), 43 (100).

Anal. Calcd for  $\text{C}_9\text{H}_{12}\text{FN}_3\text{O}_3$ : C, 47.14; H, 5.28; F, 8.29; N, 18.34. Found: C, 46.98; H, 4.97; F, 8.61; N, 18.04.

Eluted next was 5-azido-3,5,6-trideoxy-3,6-difluoro-1,2-*O*-isopropylidene- $\alpha$ -D-glucofuranose (**3**) (0.46 g, 49.4%),  $[\alpha]_{\text{D}} -15.3^{\circ}$  ( $c$  1.0, chloroform).  $^{19}\text{F}$  NMR:  $\delta_{\text{F}} -131.9$  (F-3),  $+82.9$  (F-6). EI-MS: 234 (11,  $[\text{M} - 15]^+$ ), 209 (47), 161 (52), 118 (14), 107 (34), 105 (65) 43 (100).

Anal. Calcd for  $\text{C}_9\text{H}_{13}\text{F}_2\text{N}_3\text{O}_3$ : C, 43.36; H, 5.26; F, 15.25; N, 16.86. Found: C, 43.55; H, 5.12; F, 15.67; N, 17.01.

When the reaction was carried out (i) in dichloromethane at  $-3\text{ }^{\circ}\text{C}$  for 1.5 h, a 8:1 mixture of **2** and **3** was obtained in 50% yield, and (ii) in acetonitrile at  $-20\text{ }^{\circ}\text{C}$  for 1 h and then at room temperature for 2 h, a 9:2 mixture of **2** and **3** was obtained in 55% yield.

**5-Azido-3-*O*-benzoyl-5-deoxy-1,2-*O*-isopropylidene- $\alpha$ -D-allofuranose (4).** A stirred solution of 5-azido-3-*O*-benzoyl-5-deoxy-1,2-*O*-isopropylidene-6-*O*-*tert*-butyldiphenylsilyl- $\alpha$ -D-allofuranose<sup>14</sup> (0.92 g) in dry tetrahydrofuran (75 mL) was treated with tetra-*n*-butylammonium fluoride (0.38 g) for 4 h at room temperature. The solution was concentrated and a solution of the residue in dichloromethane was washed with water, dried ( $\text{Na}_2\text{SO}_4$ ), filtered and the solvent was evaporated. Flash column chromatography (5:1, hexane-ethyl acetate) of the residue gave **4** (0.25 g, 78.4%), mp  $105\text{--}107\text{ }^{\circ}\text{C}$  (ether-hexane),  $[\alpha]_{\text{D}} +47.9$  ( $c$  1.0, chloroform). EI-MS: 334 (3  $[\text{M} - 15]^+$ ), 205 (13), 159 (16), 122 (30), 105 (100), 77 (33).



Anal. Calcd for  $C_{16}H_{19}N_3O_6$ : C, 55.01; H, 5.48; N, 12.03. Found: C, 49.89; H, 5.57; N, 11.88.

**5-Azido-6-O-benzoyl-1,3,5-dideoxy-3-fluoro-1,2-O-isopropylidene- $\alpha$ -D-glucofuranose (5).** When a solution of **4** (0.17 g) in dry dichloromethane (15 mL) and pyridine (0.2 mL) was treated with trifluoromethanesulfonic anhydride (0.33 mL) during 3 min at  $-19\text{ }^\circ\text{C}$  and then with TASF (0.55 g) in dry dichloromethane (15 mL) for 2 h at  $-9\text{ }^\circ\text{C}$ , as above, it gave **5** (0.13 g, 73.7%), which was identical to an authentic sample.<sup>14,18</sup>

**5-Azido-5-deoxy-1,2-O-isopropylidene- $\alpha$ -D-allofuranose (7).** Treatment of a solution of 5-azido-6-O-*tert*-butyldiphenylsilyl-5-deoxy-1,2-O-isopropylidene- $\alpha$ -D-allofuranose<sup>14</sup> (2.37 g) in dry tetrahydrofuran (150 mL) with tetra-*n*-butylammonium fluoride (2.0 g), as for **4**, gave crystalline **7** (1.03 g, 85.4%), mp  $82\text{--}83\text{ }^\circ\text{C}$ ,  $[\alpha]_D +47.6^\circ$  (*c* 1.0, chloroform). EI-MS: 230 (3, [M - 15]<sup>+</sup>), 199 (16), 155 (17), 143 (11), 127 (3), 59 (88), 43 (100).

Anal. Calcd for  $C_9H_{15}N_3O_5$ : C, 44.08; H, 6.17; N, 17.13. Found: C, 43.89; H, 6.12; N, 17.45.

**5-Azido-3,5,6-trideoxy-1,2-O-isopropylidene-3-O-trifluoromethanesulfonyl- $\alpha$ -D-xylo-hex-5-enofuranose (8).** Reaction of a solution of **7** (100 mg) with trifluoromethanesulfonic anhydride and TASF as above, gave crystalline **8** (54 mg, 86%), mp  $80\text{--}82\text{ }^\circ\text{C}$ ,  $[\alpha]_D +69.1^\circ$  (*c* 1.0, chloroform). <sup>19</sup>F NMR:  $\delta_F$  1.04. EI-MS: 344 (9, [M - 15]<sup>+</sup>), 316 (6), 291 (21), 233 (16), 96 (6), 43 (100)

Anal. Calcd for  $C_{10}H_{12}F_3N_3O_6S$ : C, 33.43; H, 3.37; F, 15.86; S, 8.90. Found: C, 33.12; H, 3.67; F, 15.57; S, 9.01.

**5-Azido-3,5,6-trideoxy-3-fluoro-1,2-O-isopropylidene- $\alpha$ -D-xylo-hex-5-enofuranose (2).** Treatment of a solution of **8** (61 mg) in dry acetonitrile (10 mL) with tetra-*n*-butylammonium fluoride for 30 h at room temperature, as for **4**, gave **2** (31 mg, 79.4%), identical to that obtained above.

**1,3,5-Trideoxy-3,6-difluoronojirimycin [(2*R*,3*R*,4*R*,5*S*)-4-fluoro-3,5-dihydroxy-2-fluoromethylpiperidine] (10).** A solution of **3** (0.6 g) in water (8 mL) was stirred with Amberlite IR-120 (H<sup>+</sup>) resin (1 g) for 2 days at  $40\text{ }^\circ\text{C}$ , then concentrated at room temperature. The residue was hydrogenated (50 psi) in the presence of 20% palladium hydroxide-on-carbon (0.7 g) in aq ethanol (25 mL) for 6 h at room temperature. The solution was filtered and concentrated. Short column chromatography (20:3 ethyl acetate-methanol) of the syrupy residue gave **10** (0.29 g, 72.1%), mp  $95\text{ }^\circ\text{C}$  (from ethanol),  $[\alpha]_D +32.4^\circ$  (*c* 0.98, water). <sup>19</sup>F NMR:  $\delta_F$  -115 (F-3), 79.5 (F-6). EI-MS: 167 (0.5, M<sup>+</sup>), 147 (5, [M - HF]<sup>+</sup>), 134 (12), 75 (100).

Anal. Calcd for  $C_6H_{11}F_2NO_2$ : C, 43.11; H, 6.63; F, 22.73; N, 8.38. Found: C, 43.12; H, 6.62; F, 23.02; N, 8.15.

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16. The structure of **4** is consistent with its <sup>1</sup>H NMR data. The H-3,5,6a,6b resonances were identified by spin-decoupling experiments (Table 1). When trichloroacetyl

isocyanate was added to the solution of **4**, the NMR spectrum showed the presence of only one NH singlet at  $\delta$  8.72, due to the resulting monocarbamate. The H-6a and H-6b signals were strongly deshielded and shifted downfield ( $\delta$  4.68 and 4.37 respectively) by  $\sim$ 0.7 and 0.2 ppm, respectively, but H-2 and H-3 were also deshielded ( $\sim$ 0.3 ppm). The NOE difference spectrum showed a large enhancement of the OH peak ( $\delta$  2.56) on irradiation of H-6a and H-6b but no detectable enhancement on irradiation of H-3. This is clearly indicative of the presence of a hydroxyl group at C-6. Further confirmation was obtained from a COSY spectrum of **4**, which showed H-6a,6b, OH couplings. There was no coupling between H-3 and the OH peak.

17. A seven-membered orthoester-type intermediate has been proposed by Hanessian [*J. Org. Chem.*, **34**, 2163 (1969)] in an acetal migration.
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